



Installation Instructions
817483
2010-15 CHEVROLET CAMARO
3.6L ENGINE
 This kit fits hard top models only.

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts before starting the installation process and call our tech line to report any missing parts. This will help avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
1	842548-192	Left Muffler Assembly	1
2	842548-193	Right Muffler Assembly	1
3	ST460	Tips	2
N/A	PK498	Hardware Package includes:	1
4	MC225BS	2¼" Stainless Band Clamp	2
5	HW502	⅜" Hanger Keeper	6

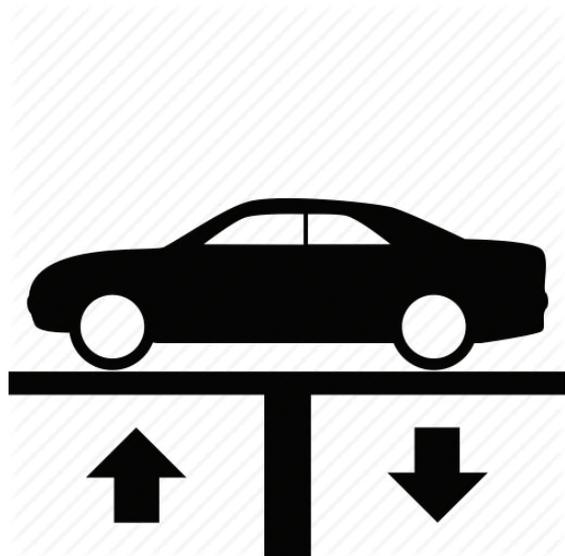
REMOVE STOCK EXHAUST SYSTEM:

2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

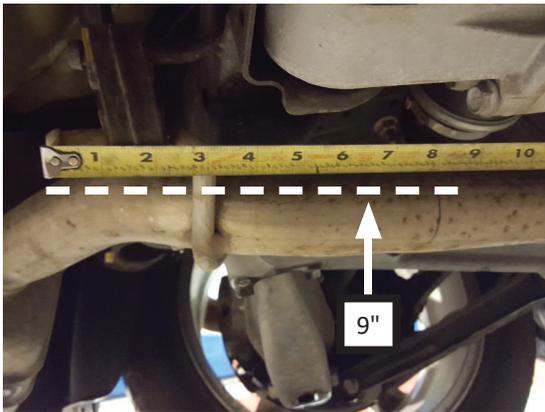
WARNING:
 Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.

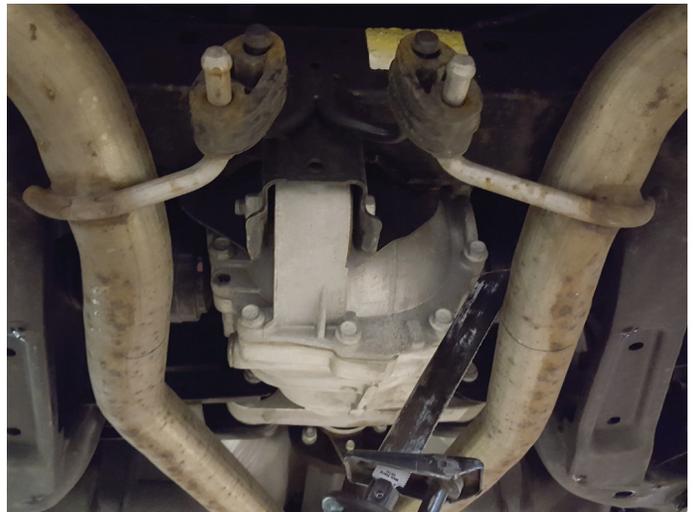


3. Measure and mark line on each tailpipe, 9" in front of wire hangers (measured as shown).



NOTE: Be careful to avoid damaging any surrounding components as you complete this step.

4. Cut tailpipes at marks from previous step. Then deburr cut ends.



5. Detach wire hangers from isolators then remove (x2) tailpipes from vehicle.



INSTALL FLOWMASTER EXHAUST SYSTEM

- Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.

NOTE: The image in this step is intended for illustrative purposes only and may or may not accurately reflect components included in your kit.



- Place (x2) **clamps (4)** onto **left (1)** and **right (2)** mufflers then connect them to factory pipes and mount wire hangers in isolators. Tighten clamps just enough to allow for adjustment.



- Install (x2) **tips (3)** onto mufflers then tighten them completely.



9. Adjust exhaust components for fit; maintaining ½" clearance and compensating for suspension, travel and vibration, then tighten all clamps. Finally, fit (x6) **hanger keepers (5)** onto each sideways hanger.
10. Recommended: Secure slip-fit connections with a 1-inch tack weld then spray high-temp paint over each weld to prevent rust and premature corrosion.



Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





Installation Diagram
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