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**Part # 11296698**  
**65-66 Impala Rear Upper StrongArm**

**Upper Arm Components:**

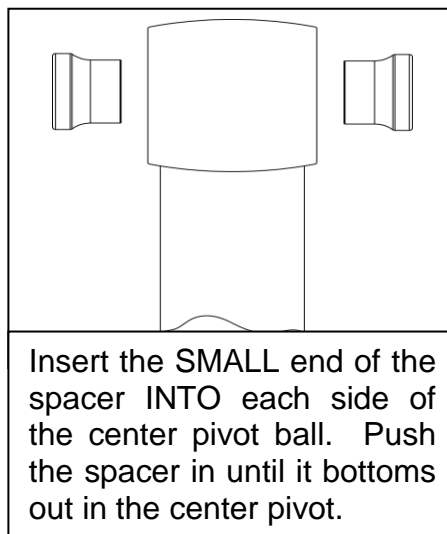
1	90002580	Upper StrongArm – C-C 12.8125"
1	70013364	R-Joint Rod End housing
1	99752004	3/4"-16 SAE jam nut
4	70013544	R-Joint Spacer – <b>5/8" ID x 1.031" long</b>

**R-Joint Components**

70013279	Retaining Ring
70013280	Wavo Wave Spring
70013276	R-Joint Composite Center Ball Cage
70013275	R-Joint Stainless Center Ball

**Hardware:**

2	99621006	5/8" x 3 3/4" SAE Gr. 8 bolt	Upper arm
2	99622006	5/8" SAE Nylok jam nut	Upper arm





## Installation Instructions

***New R-Joints will be quite stiff (75-90 in/lbs breakaway torque) until they "break in" after a few miles of use. After the break in period they will move much more freely. Because the composite bearing race contains self-lubricating ingredients, no additional lubrication is needed or desired. Any additional lubrication will only serve to attract more dirt and debris to the R-Joint and actually shorten its life.***



1. Replace the factory upper trailing arm with the StrongArms. 5/8" x 3 3/4" bolts and Nylok jam nuts are supplied to replace the factory hardware. A 5/8" ID x 1.031" long spacer will need to be inserted into each side of the R-Joint.

**Note:** Some cars may have two upper arms. In this case you will need to order a second upper arm, part # 11296698